



**PRODUCT DATA SHEET**

Date: 05/13/2024

**Spinnaker**  
 550 Summit Avenue  
 Troy, Oh 45373  
 800 543-9452

**Gloss White Inkjet Polypropylene \*\* B-122<sup>TM</sup>F \*\* 40# liner**

Item#: 0048613

----- TRIMLESS PROGRAMS -----

Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
Ontario, CA	2.5 K	3"	3"
Ontario, CA	5 K	3"	3"
Ontario, CA	10 K	4"	3"

Facestock: **Gloss White Inkjet Polypropylene**

The is a glossy white polypropylene film that has a topcoating designed for both pigmented and dye water based inks. This facestock showed good results when tested on the Colordyne, Trojan, and Neuralabel printers.

Basis Weight:  
 Caliper:  
 Tensile MD/CD:  
 Opacity:

**Typical Value**

49.9 #/3300 ft<sup>2</sup>  
 3.5 mils  
 26 / 51 PSI  
 80%

Adhesive: **B-122<sup>TM</sup>F**

A clear all temperature acrylic adhesive featuring excellent adhesion to a variety of surfaces with film facestocks. It covers a broad temperature range and has excellent converting characteristics on press. The high initial tack of B-122F to low surface energy polyolefins makes it an ideal for blow on applications

Coat Weight:  
 Coat Weight:  
 Caliper:  
 Adhesion to Stainless Steel, oz. (90° Peel):  
 Loop Tack, oz.:  
 Service Temperature:  
 Minimum Application Temperature:  
 Shear (1000g):

**Typical Value**

13 #/3300 ft<sup>2</sup>  
 19.24 grams/m<sup>2</sup>  
 .6 mils  
 24  
 47  
 -65 to 200 °F  
 -10 °F  
 75 minutes

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Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

Basis Weight:

**Typical Value**

41 #/3000 ft<sup>2</sup>

Caliper:

2.5 mils

Tensile MD/CD:

34 / 21 #/inch

Tear MD/CD:

34 / 36 grams

Opacity:

69 max%

**Total Product Caliper:** 6.6 mils

**Product Basis Weight Per MMSI:** 227.37 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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